

Internationale Metall IMPrägnier GMBH Edisonstr. 1 D-40789 Monheim	<b>Quality Control          Manual          Enclosures</b>	Date: 08.02.2001 Page: 1 of 1 Chapter :
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## Specification of IM3000

Test :	Desired Values: (Specification)	Test No. according to QS- Handbook
Appearance:	pale-yellow, yellow, Clear, fluorescent or non fluorescent	07-14
Gelttime at 90°C: ( 0,2% w/w catalyst)	3 – 5 minutes <small>(not degassed)</small>	07-01-02-02
	2 – 3,5 minutes <small>(degassed)</small>	
Gelappearance:	some or without Crazes, hard, clear	07-01-02-02
Density at 20°C:	0,877 ± 0,003 g/ml	07-02-02
Viscosity at 20°C: (Zahn Cup No.1)	29 s ± 1s	07-03-02-02
Water content by Karl-Fischer Analysis	< 0,5 %	07-04-01-02
Oil content	0	07-06-01
pH-value:	6 to 7	07-05-01-02
Chromatographic Analysis:	Composition according to Specification	07-07

Date: 03.05.2002

Approved by: \_\_\_\_\_  
Qualitycontrol